

# SAFETY DATA SHEET

Professional Easy Off Stainless Steel Cleaner &amp; Polish Aerosol



HEALTH • HYGIENE • HOME

## 1. Product and company identification

- Product name** : Professional Easy Off Stainless Steel Cleaner & Polish Aerosol
- Distributed by** : RB (US) LLC  
Morris Corporate Center IV  
399 Interpace Parkway (P.O. Box 225)  
Parsippany, New Jersey 07054-0225  
+1 973 404 2600
- Emergency telephone number (Medical)** : 1-800-338-6167
- Emergency telephone number (Transport)** : 1-800-424-9300 (U.S. & Canada) CHEMTREC  
Outside U.S. and Canada (North America), call Chemtrec:703-527-3887
- Website:** : <http://www.rbnainfo.com>
- Product use** : Stainless Steel Cleaner and Polish.  
Professional uses.

This SDS is designed for workplace employees, emergency personnel and for other conditions and situations where there is greater potential for large-scale or prolonged exposure, in accordance with the requirements of USDOL Occupational Safety and Health Administration.

This SDS is not applicable for consumer use of our products. For consumer use, all precautionary and first aid language is provided on the product label in accordance with the applicable government regulations, and shown in Section 15 of this SDS.

- SDS #** : D8094246 v3.0
- Formulation #** : 8060733 v1.0

### Relevant identified uses of the substance or mixture and uses advised against

#### Identified uses

For cleaning and polishing stainless steel.  
Professional uses.

## 2. Hazards identification

- Classification of the substance or mixture** : FLAMMABLE AEROSOLS - Category 1

### GHS label elements

#### Hazard pictograms



- Signal word** : Danger
- Hazard statements** : Extremely flammable aerosol.

### Precautionary statements

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## 2. Hazards identification

<b>General</b>	: Keep out of reach of children. If medical advice is needed, have product container or label at hand.
<b>Prevention</b>	: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not spray on an open flame or other ignition source.
<b>Response</b>	: Not applicable.
<b>Storage</b>	: Protect from sunlight. Store in a well-ventilated place. Do not expose to temperatures exceeding 50 °C/122 °F.
<b>Disposal</b>	: Not applicable.
<b>Supplemental label elements</b>	: None known.
<b>Hazards not otherwise classified</b>	: None known.

## 3. Composition/information on ingredients

**Substance/mixture** : Mixture

Ingredient name	%	CAS number
Isobutane	10 - 30	75-28-5
Distillates (petroleum), hydrotreated light	10 - 30	64742-47-8
Sorbitan, (Z)-9-octadecenoate (2:3)	1 - 5	8007-43-0
butane	1 - 5	106-97-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

## 4. First aid measures

### Description of necessary first aid measures

<b>Eye contact</b>	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
<b>Inhalation</b>	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
<b>Skin contact</b>	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
<b>Ingestion</b>	: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.

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## 4. First aid measures

Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

## 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : Extremely flammable aerosol. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion. Bursting aerosol containers may be propelled from a fire at high speed. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal decomposition products** : No specific data.

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. In the case of aerosols being ruptured, care should be taken due to the rapid escape of the pressurized contents and propellant. If a large number of containers are ruptured, treat as a bulk material spillage according to the instructions in the clean-up section. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.

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## 7. Handling and storage

**Conditions for safe storage, including any incompatibilities** : Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Protect from sunlight. Eliminate all ignition sources. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## 8. Exposure controls/personal protection

### Control

#### Occupational exposure limits

Ingredient name	Exposure limits
Isobutane	<b>NIOSH REL (United States, 10/2016).</b> TWA: 800 ppm 10 hours. TWA: 1900 mg/m <sup>3</sup> 10 hours. <b>ACGIH TLV (United States, 3/2018).</b> STEL: 1000 ppm 15 minutes.
Distillates (petroleum), hydrotreated light	<b>ACGIH TLV (United States, 3/2018).</b> <b>Absorbed through skin.</b> TWA: 200 mg/m <sup>3</sup> , (as total hydrocarbon vapor) 8 hours.
butane	<b>OSHA PEL 1989 (United States, 3/1989).</b> TWA: 800 ppm 8 hours. TWA: 1900 mg/m <sup>3</sup> 8 hours. <b>NIOSH REL (United States, 10/2013).</b> TWA: 800 ppm 10 hours. TWA: 1900 mg/m <sup>3</sup> 10 hours. <b>ACGIH TLV (United States, 6/2013).</b> STEL: 1000 ppm 15 minutes.

**Appropriate engineering controls** : The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

### Skin protection

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## 8. Exposure controls/personal protection

- Hand protection** : Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid. [Oil-out emulsion.]
- Color** : White to slightly off-white
- Odor** : Oleate fatty odor.
- Odor threshold** : Not determined
- pH** : 10.1 to 10.6
- Melting point** : Not determined
- Boiling point** : Not determined
- Flash point** : Not determined
- Evaporation rate** : Not determined
- Flammability (solid, gas)** : Not determined
- Lower and upper explosive (flammable) limits** : Not determined
- Vapor pressure** : Not determined
- Vapor density** : Not determined
- Relative density** : Not determined
- Density** : 0.99 to 1.004 g/cm<sup>3</sup>
- Solubility** : Easily soluble in the following materials: cold water and hot water.
- Partition coefficient: n-octanol/water** : Not determined
- Auto-ignition temperature** : Not determined
- Decomposition temperature** : Not determined
- Viscosity** : Not determined.

### Aerosol product

- Type of aerosol** : Spray
- Heat of combustion** : 10.38 kJ/g

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## 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: Avoid all possible sources of ignition (spark or flame).
<b>Incompatible materials</b>	: No specific data.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Isobutane	LC50 Inhalation Vapor	Rat	658000 mg/m <sup>3</sup>	4 hours
Sorbitan, (Z) -9-octadecenoate (2:3)	LD50 Oral	Rat	>39.8 g/kg	-
butane	LC50 Inhalation Vapor	Rat	658000 mg/m <sup>3</sup>	4 hours

**Conclusion/Summary** : Based on available data, the classification criteria are not met.

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Sorbitan, (Z) -9-octadecenoate (2:3)	Eyes - Mild irritant	Rabbit	-	3 milligrams	-
	Skin - Mild irritant	Rabbit	-	450 Micrograms	-

#### Conclusion/Summary

**Skin** : Based on available data, the classification criteria are not met.

**Eyes** : Based on available data, the classification criteria are not met.

#### Sensitization

Not available.

#### Conclusion/Summary

**Skin** : No known significant effects or critical hazards.

#### Mutagenicity

Not available.

#### Conclusion/Summary

: No known significant effects or critical hazards.

#### Carcinogenicity

Not available.

#### Conclusion/Summary

: No known significant effects or critical hazards.

#### Reproductive toxicity

Not available.

#### Conclusion/Summary

: No known significant effects or critical hazards.

#### Teratogenicity

Not available.

#### Conclusion/Summary

: No known significant effects or critical hazards.

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## 11. Toxicological information

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Name	Result
Distillates (petroleum), hydrotreated light	ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

- Conclusion/Summary** : Based on available data, the classification criteria are not met.
- General** : No known significant effects or critical hazards.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates



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## 11. Toxicological information

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Isobutane	N/A	N/A	N/A	658	N/A
butane	N/A	N/A	N/A	658	N/A

## 12. Ecological information

### Toxicity

Not available.

**Conclusion/Summary** : No known significant effects or critical hazards.

### Persistence and degradability

Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Isobutane	2.8	-	low
butane	2.89	-	low

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.





**Other adverse effects** : No known significant effects or critical hazards.

## 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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**14. Transport information**

	DOT Classification	TDG Classification	IMDG	IATA
UN number	UN1950	UN1950	UN1950	UN1950
UN proper shipping name	Aerosols	AEROSOLS	AEROSOLS	Aerosols, flammable
Transport hazard class(es)	2.1 	2.1 	2.1 	2.1 
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

**Additional information**

- DOT Classification** : **Limited quantity** Yes.  
**Packaging instruction** Exceptions: 306. Non-bulk: None. Bulk: None.  
**Quantity limitation** Passenger aircraft/rail: 75 kg. Cargo aircraft: 150 kg.  
**Special provisions** N82
- TDG Classification** : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.13-2.17 (Class 2).  
**Explosive Limit and Limited Quantity Index** 1  
**Passenger Carrying Road or Rail Index** 75  
**Special provisions** 80, 107
- IMDG** : **Emergency schedules** F-D, S-U  
**Special provisions** 63, 190, 277, 327, 344, 381, 959
- IATA** : **Quantity limitation** Passenger and Cargo Aircraft: 75 kg. Packaging instructions: 203. Cargo Aircraft Only: 150 kg. Packaging instructions: 203. Limited Quantities - Passenger Aircraft: 30 kg. Packaging instructions: Y203.  
**Special provisions** A145, A167, A802
- Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
- Transport in bulk according to IMO instruments** : Not available.

**15. Regulatory information**

- U.S. Federal regulations** : **United States inventory (TSCA 8b):** All components are active or exempted.  
**Clean Air Act (CAA) 112 regulated flammable substances:** Isobutane; butane
- Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)** : Not listed
- Clean Air Act Section 602 Class I Substances** : Not listed
- Clean Air Act Section 602 Class II Substances** : Not listed

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## 15. Regulatory information

**DEA List I Chemicals (Precursor Chemicals)** : Not listed

**DEA List II Chemicals (Essential Chemicals)** : Not listed

### SARA 302/304

#### Composition/information on ingredients

No products were found.

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** : FLAMMABLE AEROSOLS - Category 1

#### Composition/information on ingredients

Name	%	Classification
Isobutane	10 - 30	FLAMMABLE GASES - Category 1 GASES UNDER PRESSURE - Compressed gas
Distillates (petroleum), hydrotreated light	10 - 30	ASPIRATION HAZARD - Category 1
Sorbitan, (Z)-9-octadecenoate (2:3)	1 - 5	EYE IRRITATION - Category 2B
butane	1 - 5	FLAMMABLE GASES - Category 1 GASES UNDER PRESSURE - Compressed gas

### State regulations

**Massachusetts** : The following components are listed: ISOBUTANE; BUTANE; OIL MIST, MINERAL

**New York** : None of the components are listed.

**New Jersey** : The following components are listed: Isobutane; PROPANE, 2-METHYL-; BUTANE

**Pennsylvania** : The following components are listed: PROPANE, 2-METHYL-; BUTANE

### California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

### Label elements

#### CPSC

**Signal word** : CAUTION!

**Hazard statements** : CONTENTS UNDER PRESSURE. EXTREMELY FLAMMABLE LIQUID AND VAPOR.

**Precautionary measures** : KEEP OUT OF REACH OF CHILDREN. May cause eye irritation. Avoid contact with eyes and skin. DO NOT puncture or incinerate container. DO NOT expose to heat or store at temperatures above 120° F.

### Additional information / Recommendations

**Additional information** : If in eyes, IMMEDIATELY rinse eyes with water. Remove any contact lenses and continue rinsing eyes for at least 15 minutes. If irritation persists, get medical attention.

**Recommendations** : No known significant effects or critical hazards.

**Recommendations** : No known significant effects or critical hazards.

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## 16. Other information

### Hazardous Material Information System (U.S.A.)

Health	/	1
Flammability		1
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

### National Fire Protection Association (U.S.A.)



NFPA (30B) aerosol Flammability 1

#### Key to abbreviations

: ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 UN = United Nations

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Indicates information that has changed from previously issued version.

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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## 16. Other information



RB is a member of the CSPA Product Care Product Stewardship Program.