RICOH

MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identification

Product Name: Print Cartridge GC21 Cyan Product Number: 405533 Chemical Name: mixture CAS Number: 0-00-0

Company Identification

Ricoh Americas Corporation 5 Dedrick Place West Caldwell, NJ 07006 USA 1-973-882-2000 or 1-973-882-5218 (For product information) 1-800-336-6737 (For emergencies)

GENERAL USE:

GX3000, GX3050N, GX5050N, GX2500, GX7000.

2. COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT LISTING:

Chemical Name	Amount	CAS Number
ORGANIC PIGMENT	< 10.0 %	Confidential
GLYCOL	< 30.0 %	Confidential
GLYCERIN	< 10.0 %	56-81-5
WATER	50.0 - 90.0 %	7732-18-5

EXPOSURE GUIDELINES:

Glycerin

OSHA PEL: 15 (as mist) mg/m³ ACGIH TWA: 10 (as mist) mg/m³

3. HAZARDS IDENTIFICATION

PRIMARY ENTRY ROUTES:

Inhalation, skin, ingestion.

CARCINOGENICITY:

This product does not contain the carcinogenic substances which are listed in NTP, IARC and are regulated by OSHA.

MEDICAL CONDITION AGGRAVATED BY LONG-TERM EXPOSURE:

Not available.

CHRONIC EFFECTS:

No data is available on this product.

4. FIRST AID MEASURES

EYE CONTACT FIRST AID:

When ink goes into an eye, please wash with running water promptly. Please consult with a doctor, when abnormal.

SKIN CONTACT FIRST AID:

When ink is attached to skin, please wash away with water or soapsuds immediately.

INHALATION FIRST AID:

Not applicable.

INGESTION FIRST AID:

When ink is swallowed, please let me give and breathe out a deep salt solution, and consult with a doctor.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

COC Flash Point: N/A Autoignition Temperature: N/A

FLAMMABLE LIMITS IN AIR LEL: N/A

UEL: N/A

BURNING RATE:

Not applicable.

EXTINGUISHING MEDIA: No special fire protecting method is required.

FIRE FIGHTING INSTRUCTIONS:

No special fire protecting method is required.

6. ACCIDENTAL RELEASE MEASURES

SPILL / LEAK PROCEDURES:

If spilled, wipe up with paper or cloth.

MISCELLANEOUS:

Remove contaminated clothing and launder or dry-clean before wearing. Keep product out of sewers and watercourses.

7. HANDLING AND STORAGE

HANDLING PRECAUTIONS:

Keep out of reach of children.

STORAGE REQUIREMENTS:

Store inside warehouse to avoid direct sunlight. Avoid storage above 35 degrees centigrade.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

VENTILATION:

None needed under normal use condition.

RESPIRATORY PROTECTION:

None required under normal conditions of use.

PROTECTIVE CLOTHING / EQUIPMENT:

None required under normal conditions of use.

9. PHYSICAL AND CHEMICAL PROPERTIES

FORM: COLOR: ODOR: BOILING POINT: VAPOR PRESSURE: VAPOR DENSITY: SOLUBILITY IN WATER: MELTING/FREEZING POINT: PH: % VOLATILES: VISCOSITY: EVAPORATION RATE: Liquid Cyan Not odor Not available C Not available psia Not available (Air = 1) Soluble Not applicable C 8-10 70 % 8 Not available

10. STABILITY AND REACTIVITY

POLYMERIZATION: None.

CONDITIONS TO AVOID:

Not applicable in normal use.

HAZARDOUS DECOMPOSITION PRODUCTS: will not occur.

11. TOXICOLOGICAL INFORMATION

ACUTE ORAL EFFECTS: >5000mg/kg (Rat).

CARCINOGENICITY: No data is available on this product.

MUTAGENICITY: Negative.

TERATOGENICITY: Not available.

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL DEGRADATION: Not known.

MISCELLANEOUS:

Not known in bioaccumulation.

13. DISPOSAL CONSIDERATIONS

DISPOSAL:

Used product should be disposed of in an environmentally approrpriate manner.

14. TRANSPORT INFORMATION

PRODUCT LABEL: Print Cartridge GC21 Cyan

MISCELLANEOUS: Avoid direct sunlight. Do not keep this over 35 degrees centigrade.

15. REGULATORY INFORMATION

No information available.

16. OTHER INFORMATION

HMIS Rating:

Health -	1
Flammability -	0
Reactivity -	0

APPROVED BY:	David Huelbig
TITLE:	Safety Engineer
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